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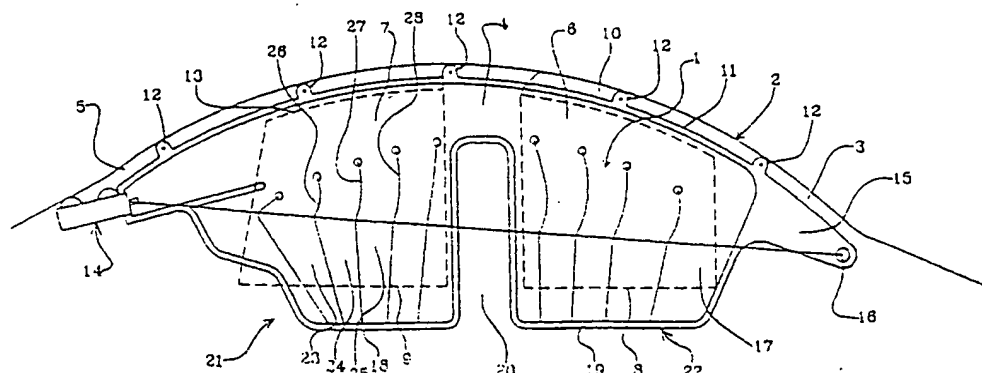
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(54) Title: AN AIR-BAG



(57) Abstract: An air-bag is disclosed for mounting in a motor vehicle (2). The air-bag takes the form of an inflatable curtain (1) and is arranged to be mounted in position above a side window opening (5, 6) in the vehicle. The inflatable curtain (1) is configured so that, when inflated, at least two-thirds of its lower-most edge (13, 19) extends beneath the lower-most edge (8, 9) of the or each adjacent window (6, 7). The inflatable curtain (1) defines a plurality of discrete inflatable cells (23, 24, 25).

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"AN AIR-BAG"

10 THE PRESENT INVENTION relates to an air-bag, and more particularly relates to an air-bag in the form of an inflatable curtain.

It has been proposed previously to provide an air-bag safety device for a motor vehicle, the safety device being in the form of an inflatable curtain
15 which, when inflated, extends from the roof-line of the vehicle adjacent the side windows of the vehicle to provide protection for an occupant of the vehicle during a side impact or roll-over situation.

Many different designs of inflatable curtain have been proposed in
20 recent years.

Some prior proposed inflatable curtains extend to cover only the top part of the side windows, primarily to prevent the head of a vehicle occupant from being displaced to such an extent that the head of the occupant is on the outside
25 of the vehicle during a side impact or roll-over situation. However, it has been found that in some situations the limbs of a vehicle occupant, such as the arms of the occupant, may extend through the side windows during a roll-over situation, with such an inflatable curtain arrangement.

The present invention seeks to provide an improved air-bag in the form of an inflatable curtain.

According to the present invention, there is provided an air-bag mounted
5 in a motor vehicle, the motor vehicle having at least one window opening with a lower edge, the air-bag being mounted in position above the said at least one window opening and being configured so that, when inflated, at least two-thirds of the lower-most edge of the air-bag extend beneath the lower-most edge of the or each adjacent window, the air-bag defining a plurality of inflatable cells.

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Preferably when inflated, the degree of overlap of the said lower edge of the inflatable element, and the part of the vehicle beneath the lower-most edge of the or each window opening is between 40 and 100 millimetres.

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Advantageously the degree of overlap is between 50 and 60 millimetres.

Conveniently a forward part of the air-bag is secured to the vehicle at a first anchoring point and a rear part of the air-bag is secured to the vehicle at a second anchoring point, the inflatable cells being configured so that a virtual
20 line of tension is created between the anchoring points when the air-bag is inflated.

Preferably the inflatable cells are configured so that the axis of each cell is substantially perpendicular to the line of tension at least beneath the line of
25 tension.

Advantageously a tensioning unit is provided at one of said anchoring points.

Conveniently the said part of the air-bag is a strap extending from an inflatable region of the air-bag to the tensioning unit.

Preferably the air-bag is provided with a re-entrant slot in the lower edge thereof, the slot being substantially in alignment with one structural post of the vehicle.

In order that the invention may be more readily understood, and so that further features thereof may be appreciated, the invention will now be described, by way of example, with reference to the accompanying drawings in which:

FIGURE 1 is a diagrammatic view of a first embodiment of an air-bag in accordance with the invention when in the inflated condition, and

15

FIGURE 2 is a corresponding view illustrating an alternative form of air-bag in accordance with the invention.

Referring initially to Figure 1, an air-bag 1 in the form of an inflatable curtain is illustrated. The air-bag 1 is illustrated mounted within a motor vehicle 2. The motor vehicle 2 is provided with a structural "A"-Post 3 extending towards the front of the vehicle, a structural "B"-Post 4 located in the centre of the vehicle between the front and rear side windows, and a structural "C"-Post 5 located towards the rear of the vehicle. Two side windows 6, 7 are mounted in the vehicle, the front window 6 having a lower edge 8, and the rear window 7 having a lower edge 9. The lower edges 8, 9 of the windows 6, 7 are co-aligned and, in the illustrated embodiment, are substantially horizontal.

The vehicle 2 has a roof-line 10 which extends from the "A"-Post 3 at the front of the vehicle, across the top of the "B"-Post 4 to the "C"-Post 5 at the rear of the vehicle.

5 The inflatable curtain 1 is formed from two superimposed layers of fabric which are secured together around their co-aligned outer edges, and which are also secured together in other regions to define, as will become clear from the following description, a plurality of discrete inflatable chambers.

10 The inflatable curtain 1 has an upper edge 11 provided with mounting lugs 12, the upper edge 11 being configured so that the mounting lugs 12 may be connected to mounting brackets provided in the roof-line 10 of the vehicle. An open gas-flow path 13 is defined within the inflatable curtain 1 adjacent the upper edge 11. Optionally a gas supply duct may be provided within this gas-
15 flow path 13, but no separate gas supply duct is illustrated in this embodiment.

A gas generator 14 is provided which is mounted on the "C"-Post 5 of the vehicle 2 and is positioned to inject gas into the gas-flow path 13 of the inflatable curtain 1. The gas generator 14 is securely mounted in position and
20 constitutes an anchoring point that is located at one end of a virtual line of tension that exists when the inflatable curtain has been inflated.

At the forward end of the motor vehicle the inflatable curtain 1 is provided with a forwardly extending lug 15 provided with a terminal anchoring
25 point 16 which connects the lug 15 to the "A"-Post 3. The anchoring point 16 constitutes an anchoring point at the other end of the said virtual line of tension.

The line of tension is shown as line 17. This is purely a "notional" line, and would not in any way be visible in reality.

The inflatable curtain 1 has a lower edge constituted by two-edge regions 18, 19 which are separated from one another by a re-entrant slot 20 which extends upwardly from the lower edge in the region of the "B"-Post 4 to
5 accommodate a "B"-Post mounted safety-belt (not shown). The two lower-edge regions 18, 19 are each located at a position beneath the lower-most edges 8, 9 of the windows 6, 7 of the motor vehicle 2. The distance between the lower edge regions 18, 19 of the inflatable curtain and the lower-most edges of the adjacent windows should be between 40 and 100 millimetres, and most
10 preferably between 50 and 60 millimetres.

The re-entrant slot 20 in the region of the "B"-Post 4 effectively divides the inflatable curtain 1 into two inflatable areas 21, 22, with each area being divided into a plurality of separate inflatable cells, such as the cells 23, 24, 25,
15 by means of separating seams, such as the seams 26, 27, 28. In the illustrated embodiment the seams which define the inflatable cells, such as the seams 26, 27, 28, extend to the lower edge regions 18, 19 of the inflatable curtain so that the cells are effectively "sealed" at their lower-most ends. However, in an alternative embodiment of the invention the seams, such as the seams 26, 27,
20 28, which define the cells may terminate at a point above the lower edge regions 18, 19 of the inflatable curtain 1, so that there is internal venting between adjacent cells.

It is to be observed that the nature of the separating seams is such that, at
25 least below the line of tension 17, the axis of each cell 23, 24, 25 is substantially perpendicular to the line of tension 17.

It is to be appreciated that before deployment, the inflatable curtain 1 is folded and stored within a housing or channel formed in the roof-line 10 of the

vehicle 2, so that the inflatable curtain may be inconspicuous. On deployment of the inflatable curtain, in response to a signal from an appropriate sensor, gas will be generated by the gas generator 14 and will flow through the gas-flow path 13 to inflate the discrete inflatable cells, such as the cells 23, 24, 25 in each of the inflatable areas 21, 22 of the inflatable curtain 1. As the cells inflate, so the effective width of the inflatable element in the region extending between the anchoring point securing the gas generator 14 in position, and the anchoring point 16 securing the forwardly extending lug 15 in position will reduce, thus creating the line of tension 17.

10

Because a substantial proportion of the lower-most edges 18, 19 of the inflatable element extends beneath the lower-most edges 8, 9 of the adjacent window openings, the windows 6, 7 are completely, or at least substantially covered by the inflatable curtain 1, thus minimising the risk of any part of an occupant being ejected through the window during an accident situation. It has been found that the minimum tractable extent of "overlap" of the inflatable curtain, and the part of the vehicle below the lower-most edge of the side window should be approximately 40 millimetres, to provide an appropriate degree of support. A degree of overlap of greater than 100 millimetres may prove to be undesirable, as the inflatable curtain has to be inflated swiftly if it is to provide the desired protective effect, especially in a side impact situation, and any increase in overlap increases the volume of the cells in the inflatable areas, meaning that more gas must be provided to inflate the inflatable curtain, thereby slowing the time to reach full deployment.

25

The re-entrant slot 20 is provided so that the inflatable curtain may deploy in the desired manner in a motor vehicle in which safety-belts are provided which are mounted on the "B"-Posts at either side of the vehicle. The re-entrant slot 20 does not substantially reduce the effect of the notional line of

tension 17. Each of the inflatable areas 21, 22, because of the presence of the discrete cells, will have a certain degree of rigidity when inflated. With each inflatable area 21, 22 having its upper-most edge secured to the roof of the vehicle, and having its lower edge overlapping with the part of the vehicle
5 beneath the adjacent side window, with at least one side edge being secured in position by the anchoring point at the appropriate end of the notional line of tension, the described parts of the inflatable curtain will remain in their intended position during a typical side impact or roll-over situation, providing the desired degree of protection for a vehicle occupant.

10

It is to be noted that the cells, as exemplified by the cells 23, 24, 25, may have a more "stylistic" or contoured configuration at points above the notional line of tension 17.

15

It is preferred that the extent of the lower edge of the inflatable curtain, which is overlapped beneath the lower edge of the adjacent window should be at least two-thirds of the total lower edge of the inflatable curtain.

20

Figure 2 illustrates a modified embodiment of the invention in which like reference numerals are used to indicate like parts. However, this embodiment of the invention is intended for use in a motor vehicle where instead of the safety-belt being mounted on the "B"-Post of the vehicle, the safety-belt is totally integrated within the seat of the vehicle. Consequently, in this embodiment there is no re-entrant slot equivalent to the slot 20 of the
25 embodiment illustrated in Figure 1, because no access is required to the "B"-Post through the inflatable curtain. Thus the lower edge of the inflatable element 10 is a single integral lower edge 18. Although the gas generator 14 is secured to the "C"-Post 5, as in the proceeding embodiment, in the embodiment of Figure 2 at a point beneath the gas generator 14, the inflatable curtain 1 is

provided with an extending strap 30 which is connected to a tensioning unit 31. The tensioning unit 31 is configured to apply tension to the strap 30 as the inflatable curtain is inflating, thus establishing a substantially horizontal line of tension extending between the tensioning unit 31 and the anchoring point 16.

5 The remaining features of the embodiment of Figure 2 correspond directly with the corresponding features of the embodiment of Figure 1 as described above, save that, in the illustrated embodiment, cells 32, 33 are provided which are co-aligned with the "B"-Post 4 of the vehicle, those cells having a volume which is much smaller than the volume of the remaining cells present in the inflatable
10 curtain. Thus the cells only require a minimum amount of gas to become inflated, but still serve to provide protection in the region of the "B"-Post. Thus the cells may provide some protection should the head of an occupant of the vehicle move in such a way that the head may strike the "B"-Post 4 of the vehicle.

15

Whilst the described embodiments of the invention comprise inflatable curtains formed primarily from two adjacent layers of fabric, it is to be understood that in alternative embodiments of the invention, three or more layers of fabric may be provided to improve the degree of support provided by
20 the inflatable curtain when the inflatable curtain is inflated. If three or more layers of fabric are utilised, the three layers will be super-imposed with one set of cells being defined between the central layer of fabric and one outer layer of fabric, and a second set of cells, off-set from the first set, being defined between the central layer of fabric and the other outer layer of fabric.

25

In the present Specification "comprises" means "includes or consists of" and "comprising" means "including or consisting of".

CLAIMS:

- 5 1. An air-bag mounted in a motor vehicle, the motor vehicle having at least one window opening with a lower edge, the air-bag being mounted in position above the said at least one window opening and being configured so that, when inflated, at least two-thirds of the lower-most edge of the air-bag extend
10 beneath the lower-most edge of the or each adjacent window, the air-bag defining a plurality of inflatable cells.
2. An air-bag according to Claim 1 wherein, when inflated, the degree of overlap of the said lower edge of the inflatable element, and the part of the vehicle beneath the lower-most edge of the or each window opening is between
15 40 and 100 millimetres.
3. An air-bag according to Claim 2 wherein the degree of overlap is between 50 and 60 millimetres.
- 20 4. An air-bag according to any one of the preceding Claims wherein a forward part of the air-bag is secured to the vehicle at a first anchoring point and a rear part of the air-bag is secured to the vehicle at a second anchoring point, the inflatable cells being configured so that a virtual line of tension is created between the anchoring points when the air-bag is inflated.
25
5. An air-bag according to Claim 4 wherein the inflatable cells are configured so that the axis of each cell is substantially perpendicular to the line of tension at least beneath the line of tension.

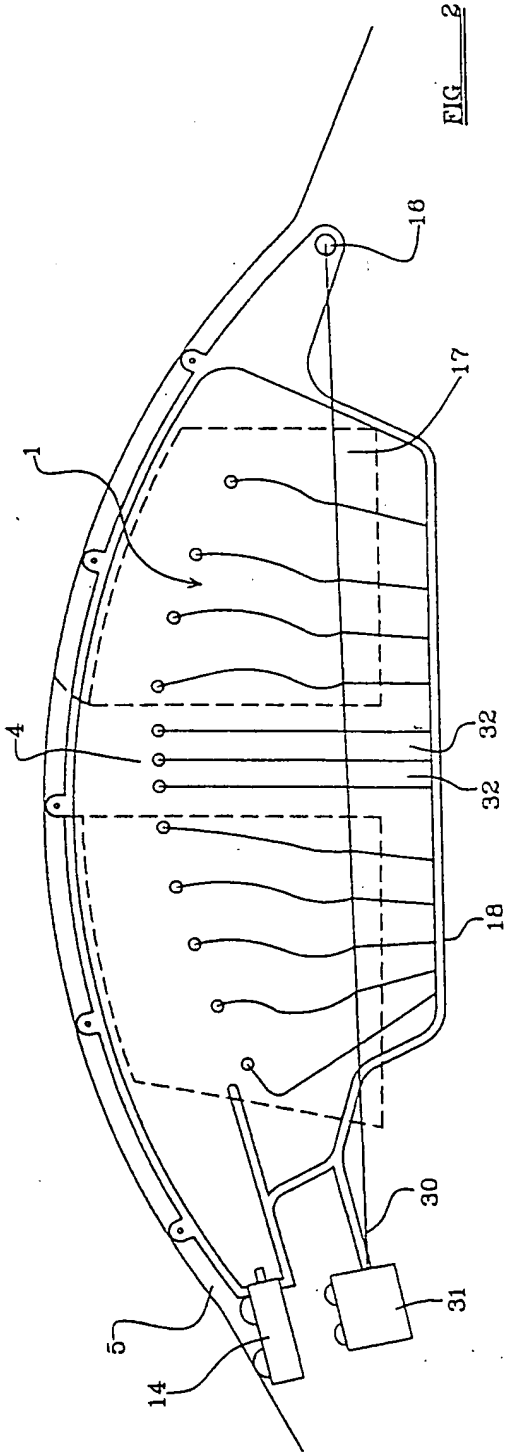
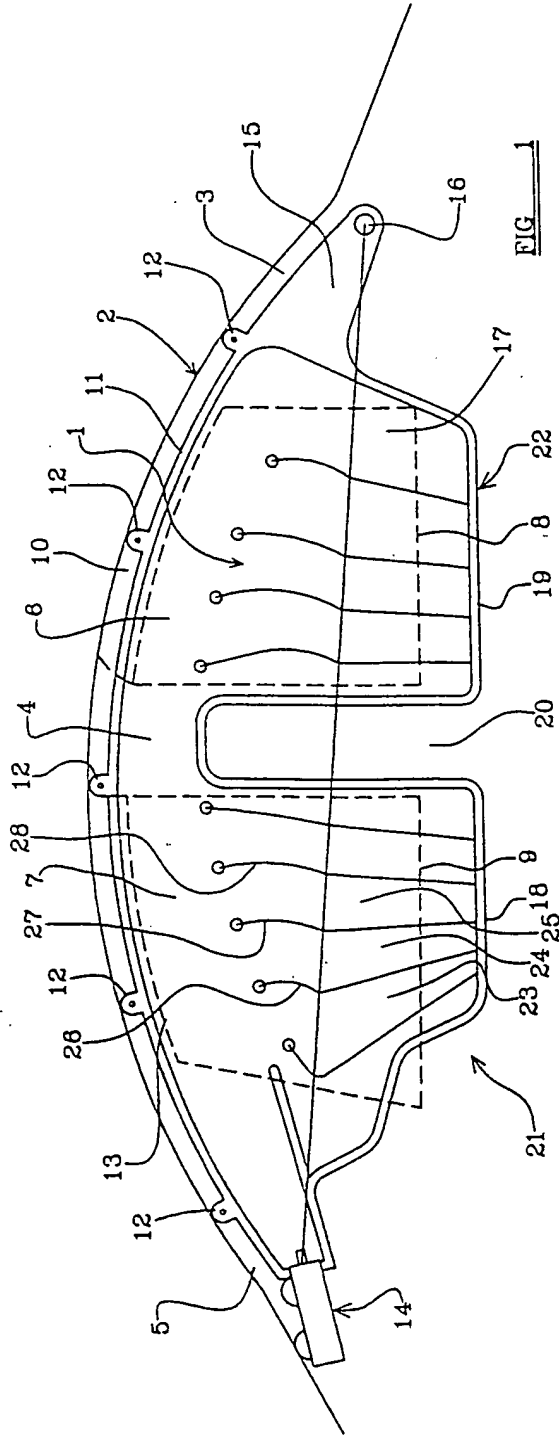
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6. An air-bag according to Claim 4 or 5 wherein a tensioning unit is provided at one of said anchoring points to apply tension to part of the air-bag.

7. An air-bag according to Claim 6 wherein the said part of the air-bag is a
5 strap extending from an inflatable region of the air-bag to the tensioning unit.

8. An air-bag according to any one of the preceding Claims provided with a re-entrant slot in the lower edge thereof, the slot being substantially in alignment with one structural post of the vehicle.

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INTERNATIONAL SEARCH REPORT

International application No.

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A. CLASSIFICATION OF SUBJECT MATTER

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Minimum documentation searched (classification system followed by classification symbols)

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Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

SE,DK,FI,NO classes as above

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPO-INTERNAL, WPI DATA, PAJ

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 6203058 B1 (ELQADAH ET AL), 20 March 2001 (20.03.01), column 3, line 36 - line 38; column 4, line 37 - line 42, figures 2,3, abstract --	1-8
X	US 6227561 B1 (JOST ET AL), 8 May 2001 (08.05.01), column 3, line 65 - column 4, line 6, figure 1, abstract --	1-5
X	US 20020125693 A1 (ALSUP ET AL), 12 Sept 2002 (12.09.02), page 2, line 65 - line 69, abstract --	1-4

☒ Further documents are listed in the continuation of Box C. ☒ See patent family annex.

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C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT		
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X	US 6428037 B1 (BAKSH ET AL), 6 August 2002 (06.08.02), column 2, line 45 - line 53, figures 2, 3, abstract --	1-3
X	US 6409211 B1 (SHENG ET AL), 25 June 2002 (25.06.02), column 2, line 47 - line 57, figures 2, 3, abstract --	1-3
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X	US 20020036394 A1 (BAKSH ET AL), 28 March 2002 (28.03.02), figures 2,3, abstract --	1-3

INTERNATIONAL SEARCH REPORT

International application No.

PCT/SE 03/00908

C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
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P,X	US 6464250 B1 (FAIGLE ET AL), 15 October 2002 (15.10.02), column 5, line 21 - line 54, abstract --	1-8
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P,X	US 20020195804 A1 (HESS ET AL), 26 December 2002 (26.12.02), page 4, line 59 - line 69, figure 1, abstract --	1-3
P,X	US 20020163167 A1 (HILL), 7 November 2002 (07.11.02), page 1, line 19 - line 108, figures 2, 3, abstract -- -----	1-3

INTERNATIONAL SEARCH REPORT

Information on patent family members

26/07/03

International application No.

PCT/SE 03/00908

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US	6428037	B1	06/08/02	NONE	
US	6409211	B1	25/06/02	NONE	
US	6299199	B1	09/10/01	DE 10045082 A	31/05/01
US	6231073	B1	15/05/01	NONE	
US	6431587	B1	13/08/02	NONE	
US	20020014762	A1	07/02/02	NONE	
US	20020036394	A1	28/03/02	NONE	
US	20020105173	A1	08/08/02	NONE	
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US	20020175502	A1	28/11/02	NONE	
US	6457740	B1	01/10/02	EP 0943501 A EP 0985384 A JP 11321538 A	22/09/99 15/03/00 24/11/99
US	20020195804	A1	26/12/02	NONE	
US	20020163167	A1	07/11/02	NONE	

ABSTRACT

5 "AN AIR-BAG"

An air-bag is disclosed for mounting in a motor vehicle (2). The air-bag takes the form of an inflatable curtain (1) and is arranged to be mounted in position
10 above a side window opening (5, 6) in the vehicle. The inflatable curtain (1) is configured so that, when inflated, at least two-thirds of its lower-most edge (18, 19) extends beneath the lower-most edge (8, 9) of the or each adjacent window (6, 7). The inflatable curtain (1) defines a plurality of discrete inflatable cells (23, 24, 25).

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